

Date: Friday, 30/05/2008 10:12:23 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 3/4" VELCRO STRIP		
Job Number	: 39589					
Estimate Number	: 11252					
P.O. Number	:			Part Number	: D28543100	
This Issue	: 30/05/2008		S.O. No.	: D2854 REV A		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: PURCHASED PARTS		
Previous Run	: 39156			Drawing Revision	: A	
Written By	:			Material	:	
Checked & Approved By	: JYL 08-5-30			Due Date	: 04/06/2008	
Comment	: Est Rev:A 04.07.01 New Issue KJ/JLM			Qty:	40	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2854	3/4" Velcro Strip
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Comment: Qty.: 0.8750 f(s)/Unit Total : 34.9986 f(s)

3/4" Velcro

Batch: 37276

AS 08/06/02 (x4)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Cut length as per Dwg D2854

D2854-3-100 = 10"

Hooked side.

AS 08/06/02 (x4)

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 39553

AS 08/06/02 (x4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



AS 08/06/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

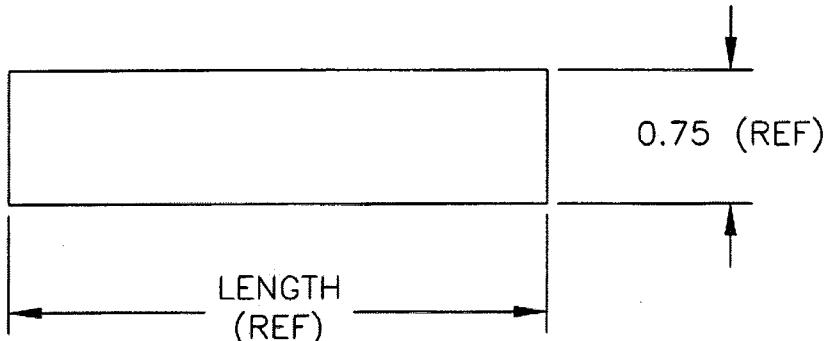
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. REV. A D2854 SHEET 1 OF 1
DATE		TITLE 3/4" VELCRO STRIP 1:1
98.11.17		
A	98.11.17	NEW ISSUE

RELEASED
98.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025

30" LONG HOOKED VELCRO: D2854-3-300

~~COPY~~

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 39589

UNDER REVIEW

04.06.01

OK# 04.10.27